Discharge & Return Air Grilles Aluminum, Wood, & Plastic Styles



Marine Air discharge and return air grills are available in a wide assortment of dimensions, styles and materials to blend with any yacht's interior.

The vanes of discharge grills are secured in nylon bushings for easy dependable positioning. RA-type return air grills have one row of fixed vanes. Wood return air grills have a lint screen, which can be removed for cleaning.

Round plastic discharge grills are also offered in several colors with and without shut-off dampers.

Micro-Particle Anti-Allergenic air filters, designed to capture diesel smoke, dust, lint, bilge odors, and pet dander, are available for Marine Air AC systems. These filters mount to the unit's evaporator coil and are eight times more efficient than standard filters. Due to the high efficiency of these new filters, they should be inspected and replaced at frequent intervals. When using a filter on the unit, do not also have a filter on the grille, as that would cause too much restriction of the airflow.

Key Benefits

- Large Selection and Variety of Grills
- Standard and custom materials complement all yacht interiors.
- Custom sizes available for any application.

Wood Frame Grills

- Pop out louver panels with Return Air Grills have easy to clean replaceable filters.
- Supply Air Grills have double deflection, moveable louvers available in anodized bronze or aluminum finish.

Aluminum Grills

- Supply air grills have adjustable louvers to direct air flow.
- Return air grills feature durable fixed-vane louvers.
- Return air grills are supplied either with or without filters depending on system requirements.
- Painted grills are sprayed with polyurethane.
- Multiple color selection.



Grille Sizing Per Unit

Unit Capacity	Return		Supply	
in BTU/hr	Sq. In.	Sq. cm	Sq. In.	Sq. cm
4,000	64	412.9	32	206.5
5,000	64	412.9	32	206.5
6,000	70	451.6	35	225.8
7,000	80	516.2	45	290.3
9,000	98	632.3	49	316.1
10,000	100	645.2	60	387.1
12,000	130	838.8	70	451.6
16,000	160	1032.3	80	516.2
18,000	200	1290.4	100	645.2
24,000	240	1548.5	140	903.3
30,000	350	2258.2	170	1096.8
36,000	360	2322.7	196	1264.6
48,000	480	3097.0	256	1651.7

Notes:

Supply and Return Air Grille minimums are required to achieve rated capacity.

• Custom sizes and custom painted grilles are available. Contact Marine Air Systems for pricing and availability.

Product Characteristics

Wood Frame Grilles

- Cut-out dimensions are the nominal grille size, i.e., a 10° X 5° VH requires a 10° x 5° (25.4cm x 12.7cm) cut out.
- Outside frame dimensions are 0.9375" +/- 0.0625" (2.4cm +/- 0.16cm) lager than nominal grille size, i.e., a 10" X 5" VH has overall dimensions or 10.9375" X 5.9375" (27.8cm x 15.1cm).
- Depth of grilles: VH is 1.375" (3.5cm), VML is 1.875" (4.8cm), RA is 0.875" (2.2cm), measured from back of frame.
- Frame (flange) dimensions are 0.563" (1.4cm) on all sides.

Aluminum Grilles

- Cut-out dimensions for the TH, TV, and TRA style grilles are 0.375[°] (1.0cm) smaller than the nominal grille size, i.e., a 10[°] X 5[°] TH requires a 9.625[°] X 4.625[°] (24.4cm X 11.7cm) cut-out. The TRAF style grilles are 0.125[°] (0.3cm) smaller.
- Outside frame dimensions are 0.875" (2.2cm) larger than the nominal grille size, i.e., a 10" X 5" TH has overall dimensions of 10.875" X 5.875" (27.6cm x 14.9cm).
- Depth of grilles: TH and TRA are 0.875" (2.2cm), TRAF is 1" (2.5cm), measured from back of frame.
- Frame (flange) dimension is 0.625" (1.6cm) on all sides.

Plastic Grilles (Circular)

- Depth of grilles: 2SA is 1.31" (3.3cm), 3SA is 2.16" (5.5cm), 4SA is 2.38" (6.0cm), measured from back of frame.
- Frame (flange) dimensions: 2SA is 2.75" (7.0cm), 3SA is 3.875" (9.8cm), 4SA is 5.50" (14.0cm), in diameter.
- Cut-out dimensions are 2.0[°] (5.1cm), 3.0[°] (7.6cm), and 4.0[°] (10.2cm) respectively, in diameter.
- A special adapter is available to use the 4SA with 3.0" (7.6cm) ducting.

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Grille Dimensions

Wood Frame Grilles						
Supply Air, Primary		Supply Air, Secondary Closeable				
Model VH		Model VML				
7" X 7"		4" X 4"				
10" X 5"		6" X 4"				
12" X 5"		8" X 4"				
14" X 4"		8" X 8"				
14" X 5"		10" X 4"				
14" X 6"		12" X 4"				
16"	16" X 4"					
Supply Air, Secondary		Return Air with Filter				
Seco		with				
Seco Mode	ndary	with	Filter			
Second Mode 4" >	ndary el VH	with Mode	Filter el RA			
Seco Mode 4" > 6" >	ndary el VH < 4"	with Mode 7" X 7"	Filter el RA 12" X 14"			
Seco Mod 4") 6") 8") 10"	ndary el VH < 4" < 4" < 4" X 4"	with Mode 7" X 7" 8" X 8"	Filter el RA 12" X 14" 14" X 7" 14" X 10" 14" X 12"			
Seco Mod 4") 6") 8") 10"	ndary el VH < 4" < 4" < 4"	with Mode 7" X 7" 8" X 8" 8" X 8" 8" X 10"	Filter el RA 12" X 14" 14" X 7" 14" X 10"			
Seco Mod 4") 6") 8") 10"	ndary el VH < 4" < 4" < 4" X 4"	with Mode 7" X 7" 8" X 8" 8" X 10" 11" X 8" 12" X 12"	Filter el RA 12" X 14" 14" X 7" 14" X 10" 14" X 12"			
Seco Mod 4') 6') 8') 10' 12'	ndary el VH < 4" < 4" < 4" X 4" X 4" X 4"	with Mode 7" X 7" 8" X 8" 8" X 10" 11" X 8" 12" X 12" Grilles	Filter 12" X 14" 14" X 7" 14" X 10" 14" X 12" 16" X 9"			

Duct Size	2"	3'	4"				
Aluminum Grilles							
Supp	ly Air	Return Air					
Model TH	Model TV	Model TRAF (with Filter); Model TRA (without Filter)					
4" X 4" 7" X 7" 8" X 4" 10" X 4" 10" X 5"	10' X 4' 12' X 3' 12' X 4' 12' X 5' 12' X 6' 14' X 6' 14' X 6' 14' X 7' 16' X 4' 18' X 3' 20' X 5' 24' X 3'	8' X 11' 10' X 4' 11' X 7' 11' X 8' 11' X 12' 12' X 12'	14" X 7" 14" X 10" 14" X 12" 16" X 9" 20" X 5" 22" X 7" 28" X 6"				

Note:

• Multiply the dimensions above by 2.54 to calculate for centimeters.



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